

# Destination Siemens Water Technologies

2155 112<sup>th</sup> Avenue, Holland, Michigan 49424, phone 616-772-9011, fax 616-772-4516

## From the North (Muskegon)

Take **US-31 south** from Muskegon/Grand Haven to Holland. As you near Holland, the West Shore Mall will be on your left. Follow directions for making a left turn at the traffic light onto **James Street (east)**. Continue east through the traffic light at 120th Avenue, to the traffic light at **112th Avenue**, which is the next street. **Turn right** and proceed about 1/3 of a mile to Siemens, which is on your right.

## From the South (Chicago)

Follow **Interstate 94 north** from Michigan City to Benton Harbor. Take **Interstate 196 north** from the junction of I-94 and I-196. Exit off I-196 at **exit #44**, Holland/Muskegon (Business Loop I-196/US-31). Take **US-31 north** and **exit east** at Zeeland/Grand Rapids (Business Loop I-196). Go to 2nd traffic light, **112th Avenue**, and **turn left** (north). Go past the traffic light and continue over railroad tracks, about 1/4 mile. Siemens is on your left.

## From the East (Grand Rapids Airport)

The first traffic light after leaving the airport will be at 44th Street and **Patterson**. Turn **left** (south) on Patterson to M37. Turn **left on M37**. Go south to M6. Take **M6 west** to Holland. M6 ends at I-196. Go **west on I-196 to exit #55**, Zeeland/Holland (Business Loop I-196). Go to 5th traffic light, **112th Avenue**. **Turn right**, go past the traffic light and over railroad tracks, about 1/4 mile. Siemens is on your left.

