

Vantage™ M83 Reverse Osmosis Units: The Clear Advantage in Membrane Systems

Vantage™ M83 units are packaged, single-pass, 8-inch reverse osmosis units designed for a variety of industrial applications requiring high quality equipment with a fast delivery and competitive price. These pre-engineered, pre-assembled and factory tested units minimize installation and start-up time. With simple utility connections and easy to set up controls, the unit is ready for quick on-line service.

The Vantage™ M83 unit comes in four models: the Economy (E), Plus (P), Deluxe (D) and Select (S)

- Economy (M83E) – Controlled by Microprocessor
- Plus (M83P) – Controlled by Siemens PLC and user friendly touch screen Human Machine Interface (HMI)
- Deluxe (M83D) – M83P controls plus Variable Frequency Drive (VFD) for flow control and Clean In Place (CIP) function, and pH/ORP monitoring
- Select (M83S) – A stainless steel (SS) “Deluxe” package including stainless steel frame, piping and control panel

The Deluxe unit features an “On-Board” integrated cleaning system (CIP) initiated through the HMI. The CIP system includes plumbing to the on-skid RO cartridge filter housing and VFD controlled pump along with the factory supplied valves, hoses, and a polyethylene CIP tank (off-skid).

Vantage™ M83 Unit Benefits

- Compact footprint saves valuable floor space
- Quick equipment delivery keeps project moving fast
- Clean in place connections maximize system serviceability
- Comprehensive factory testing performed at our ISO9001 certified facility

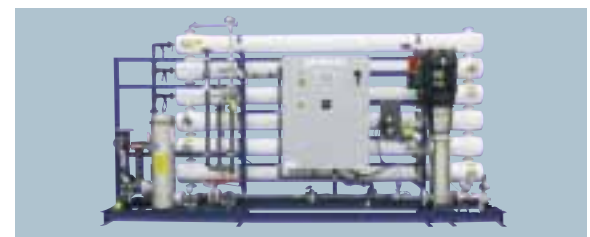
- FilmTec’s iLEC® interlocking endcaps, an innovative element coupling technology that significantly enhances the performance of RO systems

Standard M83 Unit Features

- Choice of *brackish water* or *low energy* TFC membranes (400 ft²) to ensure optimum water quality
- High pressure 316 SS vertical multistage feed pump
- ASME Code FRP, RO pressure vessels with pressure relief protection
- PVC low pressure feed, product and reject piping (316L SS for Select package), 316L SS high pressure piping (all packages)
- Urethane coated carbon steel frame (304 SS for Select) rated for Seismic Zone 4 anchorage
- Dry contacts are provided for chemical feed, pretreatment equipment, storage tank levels, and pressure switches
- All alarm and shut down conditions are indicated on the control interface



Stainless Steel Select package



Specifications

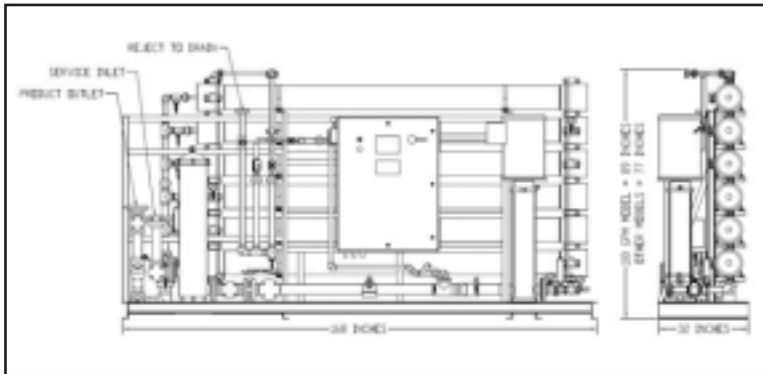
Model No.**	Flow Rate Specifications GPM Nominal (m ³ /hr)				Vessel Staging	Membrane/Vessel	Membrane Quantity	Customer Connection Specifications			Utility Requirements***			Approx. Shipping Weight lb (kg)
	Product*	Feed	Reject	Recycle				Feed	Product	Reject	High Voltage Service	High Voltage FLA	Pump HP	
M83R006	30(6.8)	40(9.1)	10(2.3)	10(2.3)	1:1	3	6	2"	1.5"	1.5"	480 VAC 3ph	16	10	2900 (1315)
M83R009	45(10.2)	60(13.6)	15(3.4)	5(1.1)	1:1:1	3	9	2"	1.5"	1.5"	480 VAC 3ph	29	20	3175 (1440)
M83R012	60(13.6)	80(18.2)	20(4.5)	5(1.1)	2:1:1	3	12	2"	2"	1.5"	480 VAC 3ph	36	20	3450 (1565)
M83R015	75(17.0)	100(22.7)	25(5.7)	3(0.7)	2:2:1	3	15	3"	2"	1.5"	480 VAC 3ph	36	25	3725 (1690)
M83R018	90(20.4)	120(27.3)	30(6.8)	3(0.7)	3:2:1	3	18	3"	3"	1.5"	480 VAC 3ph	42	30	4000 (1814)

*Product flow rates are based on equipment design parameters listed below. Product flow rates may not be appropriate for other feed waters.

**The 8 designates 8" housing, the 3 designates 3 elements in length, and the R0XX designates the nominal design product flow rate at 65°F (18.3°C).

***Additional voltage options are available. Refer to equipment specifications.

Dimensions



Design Parameters:

Feed Water Source	Well or softened
Maximum Turbidity	1 NTU
Maximum Free Chlorine and/or chloramine	<0.1 PPM
Feed Water Fouling Index	Silt Density Index (SDI) <3
Design Feed Water Temperature	65°F (18.3°C)
Inlet Pressure Requirements	30-60 PSIG
Product Pressure Available	10 PSIG
System Recovery (Nominal)	75%
Performance Basis	A specific computer projection must be run for each individual application.

*Lower temperature may require larger booster pump or use of low energy membranes.

If any of the feed water parameters are not within the limits given, contact Siemens Water Technologies Technical Support.

Model Features

Description	M83E (Economy)	M843P (Plus)	M83D (Deluxe/Select)
Controls	Microprocessor	Siemens PLC & HMI	Siemens PLC & HMI
Inputs/Outputs	Discrete 14 point (8 input/ 6 output)	Discrete 24 point (14 input/ 10 output)	Discrete 24 point (14 input/ 10 output)
I/O Expansion Capability	No	Yes	Yes
Communication Port	RS232	RS485	RS485
Remote Monitoring/Communications*	Optional Modem	Optional Modules	Optional Modules
Flow Monitoring	Rotometers (product/ reject/ recycle)	Paddlewheel (feed/reject) Rotometer (recycle)	Paddlewheel (feed/reject) Rotometer (recycle)
Conductivity	Integral to Controller	Signet Multiparameter	Signet Multiparameter
Auto-Flush (Standby)	Yes	Yes	Yes
Visual/Audible Alarm	Yes	Yes	Yes
Single Power Drop (480 VAC)	Yes	Yes	Yes
304LSS Pre-Filter Housing	Yes	Yes	Yes
Variable Frequency Drive (VFD) Pump	No	No	Yes
On-Board CIP (Tank off-skid)	No	No	Yes (Deluxe)
ORP/pH with alarms	Optional	Optional	Yes
Low Energy Membranes (Cold Water)	Optional	Optional	Optional
Product Divert Kit	Optional	Optional	Optional

*Additional communication modules and remote monitoring capabilities available upon request.

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