

# AfterBlend® Output Booster

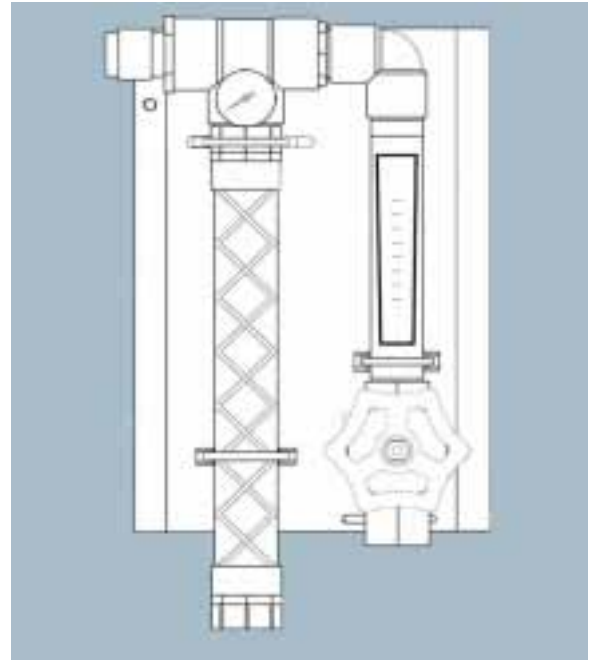
## General Description

The mounted unit is designed to enhance the output capability of any size PolyBlend® polymer blending and feeding system. When connected to the stock solution discharge port of the PolyBlend® unit and a source of dilution water, the AfterBlend® booster can increase total system output by 600-800 GPH (2271.2-3028.3 LPH), depending on the model.

Depending upon the output of the PolyBlend® unit used in the system, total stock solution output can be precisely controlled in a range up to 7200 GPH (27,255 LPH).

The unique confluence design of the AfterBlend® booster allows independent adjustment of flow rates for both the stock solution and the dilution water streams, despite inlet water differential pressures (from 8-40 psig).

A static mixer with PVC housing provides thorough blending of the additional dilution water without damage to the polymer, which has already been activated in the mixing chamber of the PolyBlend® system.

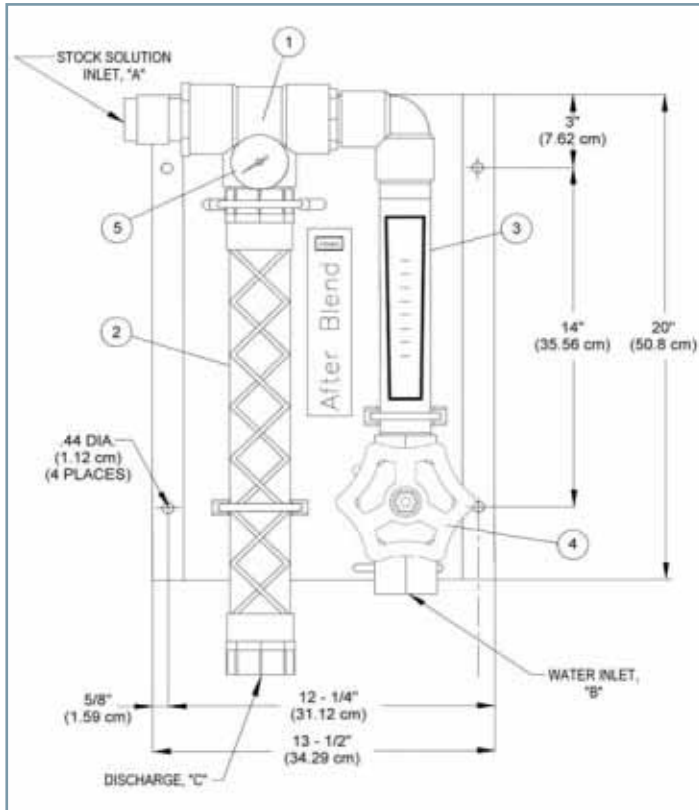


## Flow Rate

AF-600	60 - 600 GPH 227.1 - 2271.3 LPH
AF-1200	120 - 1200 GPH 454.3 - 4542.5 LPH
AF-2400	240 - 2400 GPH 908.5 - 9086 LPH
*AF-3600	360 - 3600 GPH 1362.8 - 13,627.5 LPH
*AF-4800	480 - 4800 GPH 1817 - 18,170 LPH

## Data Sheet

## General Layout



Item No.	Description
1	Tee Assembly
2	Static Mixer
3	Flowmeter 0-10 GPM (0-37.9 LPM) 0-20 GPM (0-75.7 LPM) 0-40 GPM (0-151.4 LPM) 0-60 GPM (0-227.1 LPM) 0-80 GPM (0-302.8 LPM)
4	Globe Valve
5	Pressure Gauge

**Note:** PolyBlend® system discharge pipe size varies depending on model. Stock solution inlet of AfterBlend® booster should conform to PolyBlend® system. Siemens will supply appropriate stock solution inlet size on request.

Model	"A" in / mm	"B" in / mm	"C" in / mm
AF-600	1" (25.4)	1" (25.4)	2" (50.8)
AF-1200	1" (25.4)	1" (25.4)	2" (50.8)
AF-2400	1-1/2" (38.1)	1-1/2" (38.1)	2" (50.8)
*AF-3600	2" (50.8)	2" (50.8)	2" (50.8)
*AF-4800	2" (50.8)	2" (50.8)	2" (50.8)

**Note:** Optional solenoid valve for on/off control of dilution water available, add "S" at end of model.

\* AfterBlend® booster configuration is different than shown. Please consult factory for certified dimensional drawing.

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